

**Polytron® P40B01R**

PP-GLF40

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.1	%	ISO 294-4, 2577
Molding shrinkage, normal	0.3	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	10200	MPa	ISO 527
Tensile Strength	135	MPa	ISO 527
Strain at break	1.8	%	ISO 527
Flexural modulus, 23°C	8550	MPa	ISO 178
Flexural strength	215	MPa	ISO 178
Charpy impact strength, +23°C	56	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	24	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	23	kJ/m <sup>2</sup>	ISO 180/1A

Other properties	Value	Unit	Test Standard
Density	1250	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Mold temperature	50 - 70	°C	-
Zone 1	230 - 250	°C	-
Zone 2	230 - 250	°C	-
Zone 3	230 - 250	°C	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Pellets, Black

**Special Characteristics**

Heat stabilized or stable to heat

**Features**

Chemically Coupled Reinforcement, Long fiber reinforced, Homopolymer

**Certifications**

Recycled Resin Content

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa