

Polytron® P20B03

PP-GLF20

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.1	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	5000	MPa	ISO 527
Tensile Strength	80	MPa	ISO 527
Strain at break	2.7	%	ISO 527
Flexural modulus, 23°C	4700	MPa	ISO 178
Flexural strength	120	MPa	ISO 178
Charpy impact strength, +23°C	45	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	18	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	168	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	150	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	158	°C	ISO 75-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
Other properties			
Density	1030	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Mold temperature	50 - 70	°C	-
Zone 1	230 - 250	°C	-
Zone 2	230 - 250	°C	-
Zone 3	230 - 250	°C	-

Characteristics**Processing**

Injection Molding

Certifications

RoHS compliant

Delivery form

Pellets, Black

Applications

Automotive

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Features

Chemically Coupled Reinforcement, Long fiber reinforced