

**HSC7079**

(PC+ASA)

Shanghai Kumho Sunny Plastics Co., Ltd.

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Molding shrinkage, parallel	<b>0.6</b>	%	ISO 294-4, 2577
<b>ASTM Data</b>			
Melt Flow Index, MFI	<b>15</b>	g/10min	ASTM D 1238
Temperature	<b>230</b>	°C	-
Load	<b>10</b>	kg	-
Mold Shrinkage, MD	<b>0.006</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Strength	<b>58</b>	MPa	ISO 527
Flexural modulus, 23°C	<b>2300</b>	MPa	ISO 178
Flexural strength	<b>75</b>	MPa	ISO 178
Charpy impact strength, +23°C	<b>N</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	<b>52</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	<b>25</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	<b>46</b>	kJ/m <sup>2</sup>	ISO 180/1A
<b>ASTM Data</b>			
Tensile Strength	<b>63</b>	MPa	ASTM D 638
Elongation at Break	<b>80</b>	%	ASTM D 638
Flexural Modulus	<b>2100</b>	MPa	ASTM D 790
Flexural Strength	<b>70</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>600</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>110</b>	°C	ISO 75-1/-2
Vicat softening temperature, B	<b>126</b>	°C	ISO 306
<b>ASTM Data</b>			
UL 94 Flame rating	<b>HB</b>	-	UL 94
Thickness tested	<b>1.6</b>	mm	-
DTUL @ 264 psi	<b>110</b>	°C	ASTM D 648
Vicat Temperature	<b>129</b>	°C	ASTM D 1525
<b>Electrical properties</b>			
<b>ISO Data</b>			
Volume resistivity	<b>1E15</b>	Ohm*m	IEC 62631-3-1
Surface resistivity	<b>&gt;1E15</b>	Ohm	IEC 62631-3-2
<b>Other properties</b>			
Density	<b>1160</b>	kg/m <sup>3</sup>	ISO 1183
Density	<b>1150</b>	kg/m <sup>3</sup>	ASTM D 792
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>100 - 110</b>	°C	-
Pre-drying - Time	<b>4 - 6</b>	h	-
Processing humidity	<b>≤0.02</b>	%	-
Melt temperature	<b>250 - 270</b>	°C	-
Mold temperature	<b>50 - 80</b>	°C	-
Zone 1	<b>220 - 230</b>	°C	-
Zone 2	<b>240 - 250</b>	°C	-
Zone 3	<b>260 - 270</b>	°C	-
Nozzle temperature	<b>250 - 260</b>	°C	-
Screw speed	<b>30 - 70</b>	rpm	-
Back pressure	<b>0.3 - 1</b>	MPa	-

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**Characteristics**

**Processing**

Injection Molding

**Applications**

Automotive, Electrical and Electronical

**Special Characteristics**

U.V. stabilized or stable to weather, Heat stabilized or stable to heat

**Regional Availability**

Asia Pacific