

RamOfin PPH300G6BK11

PP-GF30

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	3.5	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Other Standards^[S]			
Molding shrinkage, parallel	0.3	%	Producer Method

S: These properties are reported by the producer according standards that are different to our defaults.

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	6500	MPa	ISO 527
Tensile Strength	87	MPa	ISO 527
Strain at break	3.2	%	ISO 527
Flexural modulus, 23°C	5900	MPa	ISO 178
Flexural strength	145	MPa	ISO 178
Charpy impact strength, +23°C	47	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	10.5	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	8	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	11.5	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	140	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	155	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Density	1120	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.1	%	-
Mold temperature	30 - 70	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	200 - 230	°C	-
Zone 2	200 - 230	°C	-
Zone 3	200 - 250	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Black

Special Characteristics

U.V. stabilized or stable to weather

Features

Homopolymer

CertificationsFood contact, Drinking water contact, Drinking water contact
NSF 61, RoHS compliant**Regional Availability**North America, Europe, Asia Pacific, South and Central America,
Near East/Africa