

RamOfin PPH300G6BK10-Z

PP-GF30

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	7.5	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Other Standards^[S]			
Molding shrinkage, parallel	0.3	%	Producer Method
Molding shrinkage, normal	0.8	%	Producer Method

S: These properties are reported by the producer according standards that are different to our defaults.

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	6700	MPa	ISO 527
Tensile Strength	81	MPa	ISO 527
Strain at break	3	%	ISO 527
Flexural modulus, 23°C	5900	MPa	ISO 178
Flexural strength	135	MPa	ISO 178
Charpy impact strength, +23°C	47	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	11.6	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	9	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	11.5	kJ/m ²	ISO 180/1A
Izod notched impact strength	11	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	140	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	152	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Density	1120	kg/m ³	ISO 1183
Recycled resin content	30	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.1	%	-
Mold temperature	30 - 70	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	200 - 230	°C	-
Zone 2	200 - 230	°C	-
Zone 3	200 - 250	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Black

Features

Homopolymer

Certifications

Recycled Resin Content, RoHS compliant

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa