

POLYfill PPH GF5030 HC

PP-GF30

Polykemi AB

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	5	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Strength	103	MPa	ISO 527
Yield strain	3.5	%	ISO 527
Strain at break	4	%	ISO 527
Flexural modulus, 23°C	8000	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	10	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	149	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	159	°C	ISO 75-1/-2
Vicat softening temperature, A	166	°C	ISO 306
Vicat softening temperature, B	143	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Glow Wire Ignition Temperature (GWIT)	750	°C	IEC 60695-2-13
GWIT - thickness tested (1)	2	mm	-
Other properties			
Density	1120	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Features

Homopolymer

Delivery form

Granules

Regional Availability

Europe, Asia Pacific