

Vampalloy 0024 V0 13

(PC+ABS)

VAMP TECH SPA

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	35	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	2500	MPa	ASTM D 638
Tensile Strength at Yield	50	MPa	ASTM D 638
Elongation at Break	50	%	ASTM D 638

Thermal properties	Value	Unit	Test Standard
ISO Data			
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3.2	mm	-
ASTM Data			
DTUL @ 264 psi	110	°C	ASTM D 648
Vicat Temperature	130	°C	ASTM D 1525

Electrical properties	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	250	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	1190	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	90	°C	-
Pre-drying - Time	3	h	-
Melt temperature	280	°C	-
Mold temperature	70	°C	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant

Features

Amorphous

Chemical Resistance

General Chemical Resistance

Certifications

RoHS compliant

Regional Availability

Europe