

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	1	g/10min	ISO 1133
Temperature	230	°C	-
Load	5	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	52	MPa	ISO 527
Strain at break	6	%	ISO 527
Flexural modulus, 23°C	2800	MPa	ISO 178
Charpy impact strength, +23°C	45	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	12	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, A	140	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10

Other properties	Value	Unit	Test Standard
Density	1040	kg/m ³	ISO 1183

Processing Recommendation Extrusion	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3	h	-
Melt temperature	200 - 210	°C	-
Feed temperature	15 - 40	°C	-
Zone 1	180 - 190	°C	-
Zone 2	190 - 200	°C	-
Zone 3	200 - 210	°C	-
Nozzle temperature	200 - 210	°C	-

Characteristics

Processing

Pipe/Tube Extrusion

Delivery form

Natural Color

Features

Copolymer, Random Copolymer

Chemical Resistance

Oxidation Resistance

Certifications

Food contact, Drinking water contact

Applications

Building Construction

Regional Availability

Europe, Asia Pacific, South and Central America, Near East/Africa