

RamOfin PPH331G4NT

PP-GF20

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	7	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	4400	MPa	ISO 527
Tensile Strength	70	MPa	ISO 527
Strain at break	4	%	ISO 527
Flexural modulus, 23°C	4000	MPa	ISO 178
Flexural strength	110	MPa	ISO 178
Izod notched impact strength, +23°C	12	kJ/m ²	ISO 180/1A

Other properties	Value	Unit	Test Standard
Density	1030	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.1	%	-
Mold temperature	30 - 70	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	200 - 230	°C	-
Zone 2	200 - 230	°C	-
Zone 3	200 - 250	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Natural Color

Special Characteristics

High impact or impact modified

Features

Homopolymer

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa