

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	15	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Tensile Modulus	4700	MPa	ISO 527
Yield stress	62	MPa	ISO 527
Strain at break	4	%	ISO 527
Charpy impact strength, +23°C	42	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	10	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	140	°C	ISO 75-1/-2
Other properties			
Density	1040	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Melt temperature	190 - 240	°C	-
Mold temperature	25 - 65	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

Europe

Delivery form

Natural Color