

**RamOfin PPC702G3BK11**

PP-GF15

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	4	g/10min	ISO 1133
Temperature	230	°C	-
Load	5	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	3710	MPa	ISO 527
Tensile Strength	54	MPa	ISO 527
Strain at break	5	%	ISO 527
Flexural modulus, 23°C	3170	MPa	ISO 178
Flexural strength	96	MPa	ISO 178
Izod notched impact strength, +23°C	15	kJ/m <sup>2</sup>	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	115	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Density	1010	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.1	%	-
Mold temperature	30 - 70	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	200 - 230	°C	-
Zone 2	200 - 230	°C	-
Zone 3	200 - 250	°C	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Black

**Special Characteristics**

U.V. stabilized or stable to weather

**Features**

Copolymer

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa