

RTP 2599 X 96121

(PC+ABS)

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	17	g/10min	ASTM D 1238
Temperature	260	°C	-
Load	5	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	2413	MPa	ASTM D 638
Tensile Strength	55.8	MPa	ASTM D 638
Flexural Modulus	2758	MPa	ASTM D 790
Flexural Strength	93.1	MPa	ASTM D 790
Izod Impact notched, 1/8 in	1070	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	107	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1120	kg/m ³	ASTM D 792
Moisture Content	0.02	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	93.3	°C	-
Pre-drying - Time	4	h	-
Melt temperature	243 - 274	°C	-
Mold temperature	51.7 - 93.3	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Platable