

**SLOVALEN® PC 99 GF 15T15 LS**

PP-(GF+T)30

Plastcom, spol. s r.o.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	30	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.8	%	ISO 294-4, 2577
Molding shrinkage, normal	0.9	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	3900	MPa	ISO 527
Tensile Strength	45	MPa	ISO 527
Flexural modulus, 23°C	3400	MPa	ISO 178
Charpy impact strength, +23°C	55	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	15	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	145	°C	ISO 11357-1/-3

Other properties	Value	Unit	Test Standard
Density	1130	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Processing**

Injection Molding

**Features**

Copolymer

**Delivery form**

Natural Color

**Applications**

General Purpose

**Special Characteristics**

U.V. stabilized or stable to weather

**Regional Availability**

Europe