

RamLloy PBB704BK11

(PC+ABS)

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	8.5	g/10min	ISO 1133
Temperature	240	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2250	MPa	ISO 527
Tensile Strength	50	MPa	ISO 527
Yield strain	5	%	ISO 527
Izod notched impact strength, +23°C	42	kJ/m ²	ISO 180/1A

Other properties	Value	Unit	Test Standard
Water absorption	0.5	%	Sim. to ISO 62
Humidity absorption	0.3	%	Sim. to ISO 62
Density	1130	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.02	%	-
Mold temperature	50 - 90	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	230 - 240	°C	-
Zone 2	230 - 240	°C	-
Zone 3	240 - 265	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Black

Special Characteristics

U.V. stabilized or stable to weather

Certifications

RoHS compliant

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa