

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	9	g/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Stress at break	55	MPa	ISO 527
Strain at break	68	%	ISO 527
Flexural modulus, 23°C	2050	MPa	ISO 178
Flexural strength	62	MPa	ISO 178
Izod notched impact strength, +23°C	8	kJ/m ²	ISO 180/1A

Other properties	Value	Unit	Test Standard
Density	1380	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	90	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	190 - 220	°C	-
Mold temperature	60 - 120	°C	-

Characteristics

Processing

Injection Molding

Features

Copolymer

Delivery form

Natural Color

Regional Availability

North America, Europe, South and Central America

Special Characteristics

High impact or impact modified