

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	9	g/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Stress at break	48	MPa	ISO 527
Strain at break	30	%	ISO 527
Flexural modulus, 23°C	1400	MPa	ISO 178
Flexural strength	62	MPa	ISO 178
Izod notched impact strength, +23°C	8	kJ/m ²	ISO 180/1A

Other properties	Value	Unit	Test Standard
Density	1380	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	90	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	190 - 220	°C	-
Mold temperature	60 - 120	°C	-

Characteristics

Processing
Injection Molding

Features
Copolymer

Special Characteristics
High impact or impact modified

Regional Availability
North America, Europe, South and Central America