

LATISHIELD 73/13-07A

POM-MEF(x)

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	2.1	%	ISO 294-4, 2577
Molding shrinkage, normal	2.1	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	3000	MPa	ISO 527
Yield stress	50	MPa	ISO 527
Yield strain	8.5	%	ISO 527
Stress at break	45	MPa	ISO 527
Strain at break	20	%	ISO 527
Charpy impact strength, +23°C	60	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	4.5	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	110	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	150	°C	ISO 75-1/-2
Vicat softening temperature, B	150	°C	ISO 306

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	100	Ohm	ASTM D 257
Volume Resistivity	100	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1470	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 90	°C	-
Pre-drying - Time	3 - 5	h	-
Melt temperature	175 - 200	°C	-
Mold temperature	70 - 90	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Features

EMI Attenuation/Shielding