

LUCEL GC225

POM-GF25

LG Chem

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	10	g/10min	ASTM D 1238
Temperature	190	°C	-
Load	2.16	kg	-
Mold Shrinkage, MD	0.0065	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	128	MPa	ASTM D 638
Elongation at Break	3	%	ASTM D 638
Flexural Modulus	7860	MPa	ASTM D 790
Flexural Strength	196	MPa	ASTM D 790
Rockwell Hardness	R 85	-	ASTM D 785
Izod Impact notched, 1/4 in	84.8	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	0.75	mm	-
DTUL @ 66 psi	165	°C	ASTM D 648
DTUL @ 264 psi	160	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	1E14	Ohm	ASTM D 257
Volume Resistivity	1E16	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1590	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	90 - 110	°C	-
Pre-drying - Time	2 - 3	h	-
Processing humidity	≤0.1	%	-
Melt temperature	210 - 220	°C	-
Mold temperature	60 - 100	°C	-
Zone 1	180 - 200	°C	-
Zone 2	190 - 210	°C	-
Zone 3	200 - 220	°C	-
Nozzle temperature	200 - 220	°C	-
Screw speed	40 - 75	rpm	-
Back pressure	0 - 4	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, South and Central America