

RTP 899 X 128055 B Z

POM

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.025	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	1931	MPa	ASTM D 638
Tensile Strength	51.7	MPa	ASTM D 638
Flexural Modulus	2068	MPa	ASTM D 790
Flexural Strength	68.9	MPa	ASTM D 790
Izod Impact notched, 1/8 in	69.4	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-

Other properties	Value	Unit	Test Standard
Density	1360	kg/m ³	ASTM D 792
Moisture Content	0.15	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	121	°C	-
Pre-drying - Time	2	h	-
Melt temperature	182 - 218	°C	-
Mold temperature	79.4 - 107	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Certifications

Food contact, Food approval FDA 21 CFR