

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.02	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	2344	MPa	ASTM D 638
Tensile Strength	60	MPa	ASTM D 638
Flexural Modulus	2620	MPa	ASTM D 790
Flexural Strength	85.5	MPa	ASTM D 790
Izod Impact notched, 1/8 in	48	J/m	ASTM D 256
Electrical properties			
ASTM Data			
Surface Resistivity	1E7	Ohm	ASTM D 257
Volume Resistivity	1000	Ohm*cm	ASTM D 257
Other properties			
Density	1420	kg/m ³	ASTM D 792
Moisture Content	0.1	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	82.2	°C	-
Pre-drying - Time	2	h	-
Melt temperature	182 - 204	°C	-
Mold temperature	71.1 - 93.3	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific