

**POLYblend 85E**

(PC+ABS)

Polykemi AB

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	5	g/10min	ISO 1133
Temperature	260	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Yield strain	5	%	ISO 527
Flexural modulus, 23°C	2300	MPa	ISO 178
Charpy notched impact strength, +23°C	55	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	110	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	130	°C	ISO 75-1/-2
Vicat softening temperature, B	125	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Yellow Card available	yes	-	-
Glow Wire Ignition Temperature (GWIT)	750	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1.6	mm	-

Other properties	Value	Unit	Test Standard
Density	1150	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Processing**

Injection Molding

**Regional Availability**

Europe, Asia Pacific

**Delivery form**

Granules