

RamTal PM1119BL227DB

POM

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	9	g/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Tensile Modulus	2390	MPa	ISO 527
Tensile Strength	60	MPa	ISO 527
Yield strain	11	%	ISO 527
Strain at break	14	%	ISO 527
Izod notched impact strength, +23°C	9	kJ/m ²	ISO 180/1A
Other properties			
Density	1400	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.15	%	-
Mold temperature	60 - 90	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	170 - 180	°C	-
Zone 2	180 - 190	°C	-
Zone 3	180 - 190	°C	-

Characteristics**Processing**

Injection Molding

Certifications

Food contact, Food approval 10/2011, Food approval FDA 21 CFR, RoHS compliant

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa