

RamTal PM1109GR106D

POM

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	9	g/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	1.9	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2800	MPa	ISO 527
Tensile Strength	63	MPa	ISO 527
Yield strain	10	%	ISO 527
Flexural modulus, 23°C	2500	MPa	ISO 178
Flexural strength	90	MPa	ISO 178
Izod notched impact strength, +23°C	7	kJ/m ²	ISO 180/1A

Other properties	Value	Unit	Test Standard
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1410	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.15	%	-
Mold temperature	60 - 90	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	170 - 180	°C	-
Zone 2	180 - 190	°C	-
Zone 3	180 - 190	°C	-

Characteristics**Processing**

Injection Molding

Certifications

RoHS compliant

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa