

**LATAN 13 E71**

POM

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	2.5	%	ISO 294-4, 2577
Molding shrinkage, normal	2.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	1600	MPa	ISO 527
Yield stress	35	MPa	ISO 527
Stress at break	35	MPa	ISO 527
Strain at break	100	%	ISO 527
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	10	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	65	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	145	°C	ISO 75-1/-2
Vicat softening temperature, B	125	°C	ISO 306
Coeff. of linear therm. expansion, parallel	100	E-6/K	ISO 11359-1/-2

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Surface Resistivity	1E12	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1340	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 90	°C	-
Pre-drying - Time	3	h	-
Melt temperature	175 - 200	°C	-
Mold temperature	60 - 90	°C	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

Europe

**Special Characteristics**

High impact or impact modified