

Kocetal® KH702GN

POM

Kolon Industries

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	42	g/10min	ASTM D 1238
Mold Shrinkage, MD	0.023	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	60	MPa	ASTM D 638
Elongation at Break	50	%	ASTM D 638
Flexural Modulus	2500	MPa	ASTM D 790
Flexural Strength	85	MPa	ASTM D 790
Rockwell Hardness	M 80	-	ASTM D 785
Izod Impact notched, 1/8 in	50	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Coefficient of Thermal Expansion, MD	130	E-6/K	ASTM D 696
DTUL @ 66 psi	158	°C	ASTM D 648
DTUL @ 264 psi	110	°C	ASTM D 648
Melting Temperature	166	°C	ASTM D 3418
Vicat Temperature	162	°C	ASTM D 1525

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Dielectric Strength, Short Time	19	kV/mm	ASTM D 149
Dissipation Factor, 1 MHz	0.006	-	ASTM D 150
Surface Resistivity	>1E15	Ohm	ASTM D 257
Volume Resistivity	1E14	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1410	kg/m ³	ASTM D 792

Characteristics**Regional Availability**

North America, Asia Pacific