

KEBAFORM C 521 XFA

POM

Barlog plastics GmbH

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	45	g/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	2.0	%	ISO 294-4, 2577
Molding shrinkage, normal	2.0	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2800	MPa	ISO 527
Yield stress	65	MPa	ISO 527
Yield strain	8	%	ISO 527
Strain at break	40	%	ISO 527
Charpy impact strength, +23°C	100	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	5.5	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	167	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	110	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	130	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	130	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E16	Ohm*m	IEC 62631-3-1
Surface resistivity	1E16	Ohm	IEC 62631-3-2
Electric strength	19	kV/mm	IEC 60243-1

Other properties	Value	Unit	Test Standard
Water absorption	0.22	%	Sim. to ISO 62
Density	1410	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3 - 5	h	-
Processing humidity	≤0.1	%	-
Mold temperature	60 - 120	°C	-
Feed temperature	60 - 80	°C	-
Zone 1	180 - 220	°C	-
Nozzle temperature	190 - 220	°C	-

Characteristics**Processing**

Injection Molding

Special Characteristics

U.V. stabilized or stable to weather

Features

Tribologic Grade, Copolymer

Chemical Resistance

General Chemical Resistance

Applications

Automotive, Encapsulation

Regional Availability

Europe