

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	27	g/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	1.8	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	60	MPa	ISO 527
Yield strain	8	%	ISO 527
Flexural modulus, 23°C	2800	MPa	ISO 178
Flexural strength	85	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	6	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	6	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	95	°C	ISO 75-1/-2
Vicat softening temperature, B	155	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3	h	-
Melt temperature	170 - 190	°C	-
Mold temperature	60 - 80	°C	-

Characteristics

Processing

Injection Molding

Features

Copolymer

Certifications

RoHS compliant

Applications

General Purpose

Regional Availability

North America, Europe, Asia Pacific, South and Central America