

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	13	g/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	2.0	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Yield stress	60	MPa	ISO 527
Yield strain	8	%	ISO 527
Flexural modulus, 23°C	2600	MPa	ISO 178
Flexural strength	80	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	6	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	6	kJ/m <sup>2</sup>	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	100	°C	ISO 75-1/-2
Vicat softening temperature, B	160	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	-

Other properties	Value	Unit	Test Standard
Density	1410	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 100	°C	-
Pre-drying - Time	3	h	-
Melt temperature	180 - 200	°C	-
Mold temperature	70 - 90	°C	-

## Characteristics

### Processing

Injection Molding

### Features

Copolymer

### Certifications

RoHS compliant

### Applications

General Purpose

### Regional Availability

North America, Europe, Asia Pacific, South and Central America