

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	13	cm ³ /10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
^[C] Molding shrinkage, parallel	2.0	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.6	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2700	MPa	ISO 527
^[C] Yield stress	60	MPa	ISO 527
^[C] Yield strain	13	%	ISO 527
^[C] Nominal strain at break	40	%	ISO 527
^[C] Charpy impact strength, +23°C	150	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	140	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	6	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	6	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	170	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	93	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	130	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	130	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.65	%	Sim. to ISO 62
^[C] Humidity absorption	0.2	%	Sim. to ISO 62
^[C] Density	1400	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Features

Copolymer

Delivery form

Granules