

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	12	cm ³ /10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
^[C] Molding shrinkage, parallel	2.0	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.8	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	3100	MPa	ISO 527
^[C] Yield stress	70	MPa	ISO 527
^[C] Yield strain	8	%	ISO 527
^[C] Nominal strain at break	28	%	ISO 527
^[C] Charpy impact strength, +23°C	200	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	200	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	6	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	6	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	170	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	107	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	120	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.65	%	Sim. to ISO 62
^[C] Humidity absorption	0.2	%	Sim. to ISO 62
^[C] Density	1410	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Delivery form

Pellets

Additives

Release agent

Features

Copolymer

Certifications

Food approval FDA 21 CFR, Medical Grade, Biocompatibility ISO 10993, US Pharmacopeia Class VI Approved, Drug Master File, Device Master File