

HOSTAFORM® MR130ACS

POM

Celanese

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	12	cm ³ /10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2900	MPa	ISO 527
^[C] Yield stress	62	MPa	ISO 527
^[C] Yield strain	11	%	ISO 527
^[C] Nominal strain at break	30	%	ISO 527
^[C] Charpy impact strength, +23°C	150	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	140	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	8	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	6	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	170	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	100	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	94	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	100	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	1.7	%	Sim. to ISO 62
^[C] Humidity absorption	0.3	%	Sim. to ISO 62
^[C] Density	1410	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Features

Copolymer

Delivery form

Pellets

Certifications

Drinking water contact

Additives

Release agent

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa