

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	39	cm <sup>3</sup> /10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
<sup>[C]</sup> Molding shrinkage, parallel	1.9	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	1.8	%	ISO 294-4, 2577
<sup>[C]</sup> Density of melt	1200	kg/m <sup>3</sup>	-
<sup>[C]</sup> Thermal conductivity of melt	0.155	W/(m K)	-
<sup>[C]</sup> Spec. heat capacity of melt	2060	J/(kg K)	-
<sup>[C]</sup> Ejection temperature	163	°C	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	3000	MPa	ISO 527
<sup>[C]</sup> Yield stress	65	MPa	ISO 527
<sup>[C]</sup> Yield strain	7	%	ISO 527
<sup>[C]</sup> Nominal strain at break	15	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	150	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	150	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	5	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	5	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	166	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	106	°C	ISO 75-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	110	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Relative permittivity, 100Hz	4	-	IEC 62631-2-1
<sup>[C]</sup> Relative permittivity, 1MHz	4	-	IEC 62631-2-1
<sup>[C]</sup> Dissipation factor, 100Hz	30	E-4	IEC 62631-2-1
<sup>[C]</sup> Dissipation factor, 1MHz	50	E-4	IEC 62631-2-1
<sup>[C]</sup> Volume resistivity	1E12	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	1E14	Ohm	IEC 62631-3-2
<sup>[C]</sup> Electric strength	35	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Water absorption	0.65	%	Sim. to ISO 62
<sup>[C]</sup> Humidity absorption	0.2	%	Sim. to ISO 62
<sup>[C]</sup> Density	1410	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	3 - 6	h	-
Processing humidity	≤0.1	%	-
Melt temperature	180 - 190	°C	-
Mold temperature	60 - 120	°C	-

**Characteristics****Processing**

Injection Molding

**Additives**

Release agent

**Delivery form**

Pellets

**Features**

Copolymer

**Other text information****Injection molding**

To achieve low emission values pre drying using a recirculating air dryer (100 to 120 °C / max. 40 mm layer / 3 to 6 hours) is recommended.

Max. Water content 0,1 %

Standard injection moulding machines with three phase (15 to 25 D) plasticating screws will fit.

Conditioning e.g. moisturizing is not necessary.