

HOSTAFORM® C 13031 XF

POM

Celanese

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	12	cm ³ /10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
^[C] Molding shrinkage, parallel	2.2	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.9	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2850	MPa	ISO 527
^[C] Yield stress	62	MPa	ISO 527
^[C] Yield strain	11	%	ISO 527
^[C] Nominal strain at break	30	%	ISO 527
^[C] Charpy impact strength, +23°C	150	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	140	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	7.5	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	6	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	170	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	102	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	159	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	90	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	90	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Humidity absorption	0.3	%	Sim. to ISO 62
^[C] Density	1420	kg/m ³	ISO 1183

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	3 - 6	h	-
Processing humidity	≤0.2	%	-
Melt temperature	190 - 210	°C	-
Mold temperature	80 - 120	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Pellets

Features

Weldable, Copolymer

Applications

General Purpose

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Other text information**Injection molding**

General drying is not necessary due to low moisture absorption of

the resin.

In case of bad storage conditions (water contact or condensed water) the use of a recirculating air dryer (100 to 120 °C / max. 40 mm layer / 3 to 6 hours) is recommended.

Max. Water content 0,2 %
Standard injection moulding machines with three phase (15 to 25 D) plasticating screws will fit.

Conditioning e.g. moisturizing is not necessary.