

HOSTAFORM® C 9021 LS 10/1570

POM

Celanese

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	8	cm ³ /10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
^[C] Molding shrinkage, parallel	2.0	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.8	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2850	MPa	ISO 527
^[C] Yield stress	64	MPa	ISO 527
^[C] Yield strain	8	%	ISO 527
^[C] Nominal strain at break	25	%	ISO 527
^[C] Charpy impact strength, +23°C	110	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	110	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	6.5	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	6	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	167	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	105	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	110	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E12	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	1E14	Ohm	IEC 62631-3-2
^[C] Electric strength	28	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.65	%	Sim. to ISO 62
^[C] Humidity absorption	0.2	%	Sim. to ISO 62
^[C] Density	1420	kg/m ³	ISO 1183

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	3 - 6	h	-
Processing humidity	≤0.2	%	-
Melt temperature	190 - 210	°C	-
Mold temperature	80 - 120	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Pellets

Special Characteristics

Light stabilized or stable to light, U.V. stabilized or stable to weather

Additives

Release agent

Features

Copolymer

Regional AvailabilityNorth America, Europe, Asia Pacific, South and Central America,
Near East/Africa**Other text information****Injection molding**

General drying is not necessary due to low moisture absorption of the resin.

In case of bad storage conditions (water contact or condensed water) the use of a recirculating air dryer (100 to 120 °C / max. 40 mm layer / 3 to 6 hours) is recommended.

Max. Water content 0,2 %
Standard injection moulding machines with three phase (15 to 25 D) plasticating screws will fit.

Conditioning e.g. moisturizing is not necessary.