

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	7	cm ³ /10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Melt flow index, MFI	8	g/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	1.7	%	ISO 294-4, 2577
Molding shrinkage, normal	1.8	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1300	MPa	ISO 527
Tensile Strength	37	MPa	ISO 527
Nominal strain at break	75	%	ISO 527
Flexural modulus, 23°C	1200	MPa	ISO 178
Flexural strength	43	MPa	ISO 178
Charpy notched impact strength, +23°C	20	kJ/m ²	ISO 179/1eA
Rockwell hardness	M 45	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
ISO Data			
Coeff. of linear therm. expansion, parallel	140	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	140	E-6/K	ISO 11359-1/-2

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	3E11	Ohm*m	IEC 62631-3-1
Surface resistivity	5E13	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	1350	kg/m ³	ISO 1183

Characteristics

Special Characteristics

High impact or impact modified

Regional Availability

Asia Pacific