

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	12	cm <sup>3</sup> /10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Melt flow index, MFI	14	g/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	2.2	%	ISO 294-4, 2577
Molding shrinkage, normal	2.3	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2700	MPa	ISO 527
Tensile Strength	62	MPa	ISO 527
Nominal strain at break	33	%	ISO 527
Flexural modulus, 23°C	2500	MPa	ISO 178
Flexural strength	87	MPa	ISO 178
Charpy notched impact strength, +23°C	5.5	kJ/m <sup>2</sup>	ISO 179/1eA
Rockwell hardness	M 80	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	100	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	110	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	110	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Yellow Card available	yes	-	-

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Volume resistivity	1E12	Ohm*m	IEC 62631-3-1
Surface resistivity	1E16	Ohm	IEC 62631-3-2
Electric strength	19	kV/mm	IEC 60243-1

Other properties	Value	Unit	Test Standard
Density	1410	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Mold temperature	80	°C	-
Zone 1	190	°C	-
Injection speed	33	mm/s	-

## Characteristics

### Processing

Injection Molding

### Regional Availability

Asia Pacific

### Special Characteristics

Heat stabilized or stable to heat