

Product Texts

Common features of Delrin® acetal resins include mechanical and physical properties such as high mechanical strength and rigidity, excellent fatigue and impact resistance, as well as resistance to moisture, gasoline, lubricants, solvents, and many other neutral chemicals. Delrin® acetal resins also have excellent dimensional stability and good electrical insulating characteristics. They are naturally resilient, self-lubricating, and available in a variety of colors and speciality grades.

Delrin® acetal resin typically is used in demanding applications in the automotive, domestic appliances, sports, industrial engineering, electronics, and consumer goods industries.

Delrin® 100P is a high viscosity acetal homopolymer for use in easy-to-fill molds. Delrin® 100P provides a great combination of toughness and strength and improved processing thermal stability and productivity for injection molding.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	2.2	cm ³ /10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
^[C] Molding shrinkage, parallel	2.1	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.7	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	3000	MPa	ISO 527
^[C] Yield stress	71	MPa	ISO 527
^[C] Yield strain	22	%	ISO 527
^[C] Nominal strain at break	35	%	ISO 527
^[C] Charpy impact strength, +23°C	350	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	300	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	11	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	10	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	178	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	95	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	165	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	110	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	110	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
Yellow Card available	yes	-	-

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	1.4	%	Sim. to ISO 62
^[C] Humidity absorption	0.3	%	Sim. to ISO 62
^[C] Density	1420	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding, Profile Extrusion, Sheet Extrusion, Other Extrusion

Features

Homopolymer

Delivery form

Pellets, Black

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Additives

Lubricants, Release agent

Other text information**Injection molding**

Drying is recommended, but not necessary for newly opened packaging stored in a dry location.

Follow the drying guidelines above in the following cases:

- If moisture is above the Processing Moisture Content recommendation,
- When a resin container is damaged,
- When the material is not properly stored in a dry place at room temperature, or
- When packaging stays open for a significant time.