

Multilon® T-2854

(PC+ABS)

Teijin Chemicals Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	12	cm ³ /10min	ISO 1133
Temperature	250	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	51	MPa	ISO 527
Stress at break	52	MPa	ISO 527
Strain at break	110	%	ISO 527
Flexural modulus, 23°C	2150	MPa	ISO 178
Flexural strength	77	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	120	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	61	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	97	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	121	°C	ISO 75-1/-2
Vicat softening temperature, B	112	°C	ISO 306
Coeff. of linear therm. expansion, parallel	80	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	80	E-6/K	ISO 11359-1/-2

Other properties	Value	Unit	Test Standard
Density	1110	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	110	°C	-
Pre-drying - Time	5 - 8	h	-
Melt temperature	240 - 270	°C	-
Mold temperature	40 - 70	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Pellets

Special Characteristics

Platable, High impact or impact modified, Heat stabilized or stable to heat

Applications

Automotive

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa