

**OPTIX® CA - 924 CLEAR**

PMMA

Plaskolite West, Inc.

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Melt Flow Index, MFI	<b>6.3</b>	g/10min	ASTM D 1238
Temperature	<b>230</b>	°C	-
Load	<b>3.8</b>	kg	-
Mold Shrinkage, MD	<b>0.004</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Modulus	<b>3254</b>	MPa	ASTM D 638
Tensile Strength	<b>58</b>	MPa	ASTM D 638
Flexural Strength	<b>86</b>	MPa	ASTM D 790
Izod Impact notched, 1/4 in	<b>33</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
UL 94 Flame rating	<b>HB</b>	-	UL 94
Coefficient of Thermal Expansion, MD	<b>70</b>	E-6/K	ASTM D 696
DTUL @ 264 psi	<b>82</b>	°C	ASTM D 648
Vicat Temperature	<b>112</b>	°C	ASTM D 1525
<b>Optical properties</b>			
<b>ASTM Data</b>			
Haze	<b>1.5</b>	%	ASTM D 1003
Light Transmittance	<b>91.6</b>	%	ASTM D 1003
<b>Other properties</b>			
Density	<b>1170</b>	kg/m <sup>3</sup>	ASTM D 792

**Characteristics****Processing**

Injection Molding, Other Extrusion

**Regional Availability**

North America

**Special Characteristics**

High impact or impact modified