

IF850

PMMA

LX MMA Corp.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	12.3	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	3.8	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength	70	MPa	ASTM D 638
Flexural Modulus	3304	MPa	ASTM D 790
Flexural Strength	128	MPa	ASTM D 790
Rockwell Hardness	M 90	-	ASTM D 785
Izod Impact notched, 1/8 in	14.7	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Coefficient of Thermal Expansion, MD	60	E-6/K	ASTM D 696
DTUL @ 264 psi	80.9	°C	ASTM D 648
Vicat Temperature	99.9	°C	ASTM D 1525
Electrical properties			
ASTM Data			
Dielectric Strength, Short Time	20	kV/mm	ASTM D 149
Dissipation Factor, 60 Hz	0.05	-	ASTM D 150
Dielectric Constant, 60 Hz	4	-	ASTM D 150
Volume Resistivity	10	Ohm*cm	ASTM D 257
Optical properties			
ASTM Data			
Haze	0.5	%	ASTM D 1003
Light Transmittance	93	%	ASTM D 1003
Index of Refraction	1.49	-	ASTM D 542
Other properties			
Water Absorption, 24hr	0.3	%	ASTM D 570
Density	1180	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Applications

General Purpose