

**Elvakon 4451**

PMMA

Lucite International

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt flow index, MFI	<b>3</b>	g/10min	ISO 1133
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Strength	<b>37</b>	MPa	ISO 527
Strain at break	<b>10</b>	%	ISO 527
Flexural modulus, 23°C	<b>2500</b>	MPa	ISO 178
Charpy impact strength, +23°C	<b>33</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	<b>3.5</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	<b>3.3</b>	kJ/m <sup>2</sup>	ISO 180/1A
Rockwell hardness	<b>R 90</b>	-	ISO 2039-2
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>71</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>82</b>	°C	ISO 75-1/-2
Vicat softening temperature, A	<b>89</b>	°C	ISO 306
Vicat softening temperature, B	<b>76</b>	°C	ISO 306
<b>Other properties</b>			
Water absorption	<b>0.4</b>	%	Sim. to ISO 62
Density	<b>1150</b>	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Processing**

Other Extrusion

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa