

Diakon Rapide CLG356B

PMMA

Lucite International

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	15	g/10min	ISO 1133
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Strength	61	MPa	ISO 527
Strain at break	3.1	%	ISO 527
Flexural modulus, 23°C	2900	MPa	ISO 178
Charpy impact strength, +23°C	16	kJ/m ²	ISO 179/1eU
Rockwell hardness	M 97	-	ISO 2039-2
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	96	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	99	°C	ISO 75-1/-2
Vicat softening temperature, A	104	°C	ISO 306
Vicat softening temperature, B	100	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10
ASTM Data			
Coefficient of Thermal Expansion, MD	71	E-6/K	ASTM D 696
Optical properties			
ASTM Data			
Haze	0.5	%	ASTM D 1003
Light Transmittance	92	%	ASTM D 1003
Index of Refraction	1.49	-	ASTM D 542
Other properties			
Water absorption	0.3	%	Sim. to ISO 62
Density	1180	kg/m ³	ISO 1183
Density	1180	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Features

Copolymer

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa