

Diakon LH752

PMMA

Lucite International

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	1.6	g/10min	ISO 1133
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Strength	83	MPa	ISO 527
Flexural modulus, 23°C	3200	MPa	ISO 178
Charpy impact strength, +23°C	20	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	2	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	1.9	kJ/m ²	ISO 180/1A
Rockwell hardness	M 95	-	ISO 2039-2
Ball indentation hardness	185	MPa	ISO 2039-1
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	97	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	101	°C	ISO 75-1/-2
Vicat softening temperature, A	110	°C	ISO 306
Vicat softening temperature, B	104	°C	ISO 306
ASTM Data			
Coefficient of Thermal Expansion, MD	71	E-6/K	ASTM D 696
Optical properties			
ASTM Data			
Haze	0.4	%	ASTM D 1003
Light Transmittance	92	%	ASTM D 1003
Other properties			
Water absorption	0.3	%	Sim. to ISO 62
Density	1180	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding, Pipe/Tube Extrusion, Profile Extrusion, Sheet Extrusion, Coating

Features

Good Adhesion

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa