

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	8	g/10min	ISO 1133
Temperature	230	°C	-
Load	3.8	kg	-
Mechanical properties			
ISO Data			
Tensile Modulus	3300	MPa	ISO 527
Stress at break	72	MPa	ISO 527
Strain at break	5	%	ISO 527
Flexural modulus, 23°C	3300	MPa	ISO 178
Flexural strength	120	MPa	ISO 178
Charpy impact strength, +23°C	20	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	1.3	kJ/m ²	ISO 179/1eA
Rockwell hardness	M 95	-	ISO 2039-2
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	91	°C	ISO 75-1/-2
Vicat softening temperature, B	98	°C	ISO 306
Other properties			
Water absorption	0.3	%	Sim. to ISO 62
Density	1190	kg/m ³	ISO 1183

Characteristics

Delivery form

Pellets

Regional Availability

North America

Special Characteristics

Transparent