

CRYSTALUX® HC353

PMMA

LX MMA Corp.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	3.6	g/10min	ISO 1133
Temperature	230	°C	-
Load	3.8	kg	-
ASTM Data			
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
Mechanical properties			
ISO Data			
Tensile Modulus	2500	MPa	ISO 527
Stress at break	42	MPa	ISO 527
Strain at break	20	%	ISO 527
Flexural modulus, 23°C	2600	MPa	ISO 178
Flexural strength	84	MPa	ISO 178
Charpy notched impact strength, +23°C	4.7	kJ/m ²	ISO 179/1eA
Rockwell hardness	M 77	-	ISO 2039-2
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	90	°C	ISO 75-1/-2
Vicat softening temperature, B	94	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
ASTM Data			
Coefficient of Thermal Expansion, MD	70	E-6/K	ASTM D 696
Other properties			
Density	1160	kg/m ³	ISO 1183
Water Absorption, 24hr	0.4	%	ASTM D 570
Processing Recommendation Extrusion			
Pre-drying - Temperature	70 - 80	°C	-
Pre-drying - Time	4 - 6	h	-
Melt temperature	210 - 240	°C	-
Mold temperature	50 - 70	°C	-

Characteristics**Processing**

Sheet Extrusion

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

High impact or impact modified, U.V. stabilized or stable to weather, Opaque