

ACRYLITE® Optical POQ64

PMMA

Evonik CYRO LLC

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	9	cm ³ /10min	ISO 1133
Temperature	230	°C	-
Load	3.8	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	3300	MPa	ISO 527
Stress at break	49	MPa	ISO 527
Strain at break	1.8	%	ISO 527
Charpy impact strength, +23°C	17	kJ/m ²	ISO 179/1eU

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	97	°C	ISO 75-1/-2
Vicat softening temperature, B	104	°C	ISO 306
Coeff. of linear therm. expansion, parallel	80	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-

Optical properties	Value	Unit	Test Standard
ISO Data			
Luminous transmittance	92	%	ISO 13468-1, -2

Other properties	Value	Unit	Test Standard
Density	1190	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Regional Availability

North America

Features

Light Guiding