

ACRYLITE® Hi-Gloss FT15

PMMA

Evonik CYRO LLC

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	4.5	cm ³ /10min	ISO 1133
Temperature	230	°C	-
Load	3.8	kg	-
Mechanical properties			
ISO Data			
Tensile Modulus	3500	MPa	ISO 527
Stress at break	50	MPa	ISO 527
Strain at break	3.1	%	ISO 527
Charpy impact strength, +23°C	18	kJ/m ²	ISO 179/1eU
Thermal properties			
ISO Data			
Glass transition temperature, 10°C/min	121	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	105	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	107	°C	ISO 75-1/-2
Vicat softening temperature, B	115	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Other properties			
Density	1190	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding, Other Extrusion

Delivery form

Black

Special Characteristics

U.V. stabilized or stable to weather, Heat stabilized or stable to heat, Transparent

Features

Amorphous, Light Guiding

Applications

Automotive

Regional Availability

North America