

**LUPOY GN5001RFD**

(PC+ABS)

LG Chem

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	18	g/10min	ASTM D 1238
Temperature	250	°C	-
Load	2.16	kg	-
Mold Shrinkage, MD	0.005	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Strength at Yield	61.3	MPa	ASTM D 638
Elongation at Break	50	%	ASTM D 638
Flexural Modulus	2551	MPa	ASTM D 790
Flexural Strength	96.1	MPa	ASTM D 790
Izod Impact notched, 1/8 in	589	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	V-2	-	UL 94
Thickness tested	0.85	mm	-
DTUL @ 66 psi	97	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1180	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 90	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.04	%	-
Melt temperature	245 - 275	°C	-
Mold temperature	60 - 80	°C	-
Zone 1	220 - 255	°C	-
Zone 2	220 - 275	°C	-
Zone 3	245 - 275	°C	-
Nozzle temperature	245 - 275	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	1 - 2	MPa	-

**Characteristics****Processing**

Injection Molding

**Special Characteristics**

Flame retardant, Halogen-free, High impact or impact modified

**Applications**

IT / Business Machine, General Purpose

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America