

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	137	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	-100	°C	ISO 11357-1/-2

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.1	%	-
Melt temperature	280 - 290	°C	-
Mold temperature	80	°C	-
Zone 1	200 - 300	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, South and Central America

Delivery form

Pellets, Natural Color