

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	10	g/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	2.5	%	ISO 294-4, 2577
Molding shrinkage, normal	3.0	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	950	MPa	ISO 527
Tensile Strength	20	MPa	ISO 527
Flexural modulus, 23°C	950	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	120	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	45	°C	ISO 75-1/-2
Vicat softening temperature, B	75	°C	ISO 306

Other properties	Value	Unit	Test Standard
Density	930	kg/m <sup>3</sup>	ISO 1183

## Characteristics

### Processing

Injection Molding

### Delivery form

Black

### Special Characteristics

High impact or impact modified, U.V. stabilized or stable to weather

### Applications

General Purpose

### Regional Availability

Europe